



DOUBLE COATED TAPES

M1200W

A high tack, double coated tape constructed with an aggressive, permanent adhesive on both sides. Developed for applications in graphic mounting where an opaque backing is required to enhance the quality of the mounted graphic. The is ideal for mounting photos, displays, advertisements, artwork and POP displays.

Adhesive Air Side: 1.25mil rubber

Carrier: 2.6mil BOPP

Adhesive Liner Side: 1.25mil rubber

Product	Type	Liner	Width
M1200W-76-49	Custom	76#	49"

M1206

Coated with an aggressive, permanent adhesive both sides. The air side adhesive is engineered for good cold flow lamination to multiple urethane foam formulations, as well as many polyethylene foams and closed cell sponge. The heavy coating weight on the laminating side makes this tape ideal for use on open cell foams.

Adhesive Air Side: 2.0mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1206-80-54	Stock	80#	54"
M1206-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1206-80-60	Custom	80#	60"

M1207

Double coated tape with an aggressive permanent adhesive on both sides. Developed for a wide range of end use applications, for bonding to urethane and polyethylene foams, closed cell rubbers, cork, felt and more. It provides excellent adhesion to a variety of substrates, making it ideal for use in a variety of automotive applications. This product meets 21CFR175.105 requirements for indirect food applications. The adhesive system meets various flammability specifications.

Adhesive Air Side: 1.6mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1207-12-44	Custom	12pt	44"
M1207-12-60	Custom	12pt	60"
M1207-61-54	Stock	61#	54"
M1207-76-44	Stock	76#	44"
M1207-76-60	Custom	76#	60"
M1207-80-60	Stock	80#	60"

Product	Type	Liner	Width
M1207-12-54	Stock	12pt	54"
M1207-61-44	Stock	61#	44"
M1207-61-60	Stock	61#	60"
M1207-76-54	Stock	76#	54"
M1207-80-54	Stock	80#	54"

DOUBLE COATED TAPES



M1208

A double coated tape with a heavy adhesive coating on both sides of the polyester film. This system is specially formulated to offer extremely high tack for a variety of laminating and substrate performing surfaces. Used in a variety of applications and especially attractive for porous and difficult to bond to substrates where the high coat weight will enhance adhesion.

Adhesive Air Side: 3.0mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 3.0mil rubber

Product	Type	Liner	Width
M1208-80-44	Custom	80#	44"
M1208-76-44	Custom	76#	44"

Product	Type	Liner	Width
M1208-80-54	Stock	80#	54"
M1208-76-54	Custom	76#	54"

M1209

A unique construction providing a heavy air side coat weight to wet-out to irregular or difficult to stick to substrates. Offers extremely high tack for laminating to a variety of substrates. Used in a broad range of end market applications, it is especially attractive for porous and difficult to bond to surfaces where the high coat weight will enhance adhesion.

Adhesive Air Side: 3.0mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1209-12-54	Custom	12pt	54"

M1210

An aggressive, permanent adhesive system that exhibits excellent wet-out to a variety of substrates from many plastics to metals. The air side adhesive offers a laminating system with high heat and dead weight shear properties. A clear, smooth pressure sensitive adhesive tape is used for laminating and mounting trade show graphics, exhibit walls, flexible displays and for closed cell foam bonding.

Adhesive Air Side: 1.3mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1210-76-44	Custom	76#	44"
M1210-76-61	Custom	76#	61"

Product	Type	Liner	Width
M1210-76-54	Custom	76#	54"

DOUBLE COATED TAPES



M1211

Designed with an aggressive permanent adhesive on both sides as a laminating and application system performer. Great bonding characteristics to urethane and polyethylene foams, cork, felt and a wide range of plastics and metals. The adhesive provides heat resistance while maintaining good shear properties for a multitude of applications. Good bond to fabric batting in insulation applications where low odor is critical.

Adhesive Air Side: 1.6mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1211-80-54	Custom	80#	54"

Product	Type	Liner	Width
M1211-80-60	Custom	80#	60"

M1212

Developed for a variety of end market applications. Excellent bond to urethane and polyethylene foams, closed cell rubbers, EPS, cork, felt and much more. The liner side adhesive exhibits excellent wet-out to a wide range of substrates from plastics to metals. The air side adhesive offers a laminating system with high heat and dead weight shear properties. It is widely used in automotive and appliance assembly designs.

Adhesive Air Side: 1.8mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1212-80-54	Stock	80#	54"
M1212-12-54	Custom	12pt	54"
M1212-60-54	Custom	60#	54"
M1212-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1212-80-60	Stock	80#	60"
M1212-12-60	Custom	12pt	60"
M1212-76-44	Custom	76#	44"
M1212-76-60	Custom	76#	60"

M1213

Constructed with aggressive, high temperature resistant, permanent adhesive system on both sides. This adhesive maintains good plasticizer resistance. The polyester carrier offers dimensional stability for die-cut parts. Developed for applications requiring exceptional creep resistance where stress on the glue line could cause failure. It is ideal for porous materials. Listed and approved for many current automotive applications.

Adhesive Air Side: 2.0mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 2.0mil rubber

Product	Type	Liner	Width
M1213-80-54	Stock	80#	54"
M1213-60-54	Custom	60#	54"

Product	Type	Liner	Width
M1213-12-54	Custom	12pt	54"
M1213-76-54	Custom	76#	54"

DOUBLE COATED TAPES



M1217

Constructed with a repositionable adhesive on the liner side and a heavy coat weight, high temperature resistant adhesive with good shear on the laminating side. Used in a multitude of markets, especially where a temporary bond is required. Typical applications include, adhering abrasives discs, printing plates and where low adhesion is required on the end user side.

Adhesive Air Side: 2.5mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.0mil rubber

Product	Type	Liner	Width
M1217-80-54	Stock	80#	54"
M1217-80-60	Custom	80#	60"

Product	Type	Liner	Width
M1217-61-54	Custom	61#	54"

M1219

Designed for rough or irregular surfaces, the heavy coat weight adhesive construction features high temperature resistance, with good shear properties on both the liner and the air side. The engineered heavy coating mass is designed for extrusion laminates, and bonds well to a multitude of surfaces, including foams, plastics, cork and paper. The polyester carrier offers dimensional support and enhanced die-cut ability.

Adhesive Air Side: 2.85mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 2.85mil rubber

Product	Type	Liner	Width
M1219-76-70	Custom	76#	60"

M1222

Constructed with a specially designed repositionable adhesive on liner side and general laminating adhesive on the air side. This construction has a variety of unique, end-use applications, especially where a temporary bond is required, such as adhering abrasive discs and materials to various disc holders. Applications include, optical lens grinding and shelf marking.

Adhesive Air Side: 1.5mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.37mil rubber

Product	Type	Liner	Width
M1222-76-54	Stock	76#	54"
M1222-80-60	Custom	80#	60"

Product	Type	Liner	Width
M1222-80-54	Custom	80#	54"

DOUBLE COATED TAPES



M1228

An extremely high tack adhesive system constructed with a heavy adhesive mass on the liner side for bonding to irregular and difficult to stick to substrates. The higher coat weight provides enhanced adhesion for bonding to substrates that are porous or difficult to bond to. This product is used in a variety of laminating applications on a broad range of substrates.

Adhesive Air Side: 1.25mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 3.0mil rubber

Product	Type	Liner	Width
M1228-12-54	Custom	12pt	54"

M1230

A double coated tape offering excellent shear, good temperature resistance and is in compliance with microbial and fungal resistance tests. Designed for bonding to urethane foam, closed cell sponge rubber, polyethylene foam, cork, and felt to plastic and metal in a wide range of applications.

Adhesive Air Side: 1.5mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.5mil rubber

Product	Type	Liner	Width
M1230-12-44	Custom	12pt	44"
M1230-61-44	Custom	61#	44"

Product	Type	Liner	Width
M1230-12-54	Custom	12pt	54"
M1230-61-54	Custom	61#	54"

M1250

The substrate adhesive is engineered for temporary reposition ability. The laminating adhesive is designed for bond to multiple materials including foams, cork, paper, film and abrasive materials. For multiple industrial and automotive end use applications including industrial coated abrasives for sanding discs.

Adhesive Air Side: 2.0mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.0mil rubber

Product	Type	Liner	Width
M1250-61-54	Custom	61#	54"
M1250-76-54	Custom	76#	54"
M1250-80-54	Custom	80#	54"

Product	Type	Liner	Width
M1250-61-60	Custom	61#	60"
M1250-76-60	Custom	76#	60"
M1250-80-60	Custom	80#	60"

DOUBLE COATED TAPES



M1268

M1268 is constructed with an aggressive permanent adhesive on both the liner and the air side. The liner side adhesive exhibits excellent wet-out to a variety of substrates from many plastics to metals. The air side adhesive offers a laminating system with high heat and dead weight shear properties.

Developed for bonding to urethane and polyethylene foams, closed cell rubbers, EPS, cork and felt. It is used in a wide range of applications. The polyester carrier offers additional dimensional support and enhanced die-cut characteristics.

Adhesive Air Side: 1.8mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.2mil rubber

Product	Type	Liner	Width
M1268-80-54	Custom	80#	54"

M1272

A high adhesion pressure sensitive tape with a specially formulated synthetic rubber polymer. An economical, general purpose adhesive for bonding to closed cell foams, plastics and metals where a heavy coat weight is not required.

Adhesive Air Side: 1.25mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.25mil rubber

Product	Type	Liner	Width
M1272-61-54	Custom	61#	54"
M1272-60-54	Custom	60#	54"
M1272-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1272-61-60	Stock	61#	60"
M1272-60-60	Custom	60#	60"
M1272-76-60	Custom	76#	60"

M1273

A high adhesion tape using a specially formulated synthetic rubber polymer. A general purpose adhesive for bonding to closed cell foams, plastics, sponge rubbers, metals and fabrics.

Adhesive Air Side: 1.25mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 2.0mil rubber

Product	Type	Liner	Width
M1273-61-60	Custom	61#	60"
M1273-80-60	Custom	80#	60"

Product	Type	Liner	Width
M1273-76-60	Custom	76#	60"

DOUBLE COATED TAPES



M1275

Constructed with an aggressive permanent adhesive on both the liner and the air side. It provides excellent adhesion to a variety of substrates. Developed for a variety of end market applications including bonding to urethane, polyethylene foams, closed cell rubbers, cork and felt. A great tape where kiss cutting is required.

Adhesive Air Side: 1.3mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1275-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1275-80-54	Custom	80#	54"

M1276

A general purpose, high tack, high peel, adhesive on the liner side and a special foam laminating adhesive on the user side. Designed to provide excellent adhesion to most ether and ester urethane foams, as well as low density sponge rubber and polyethylene foams. The adhesive on the liner side provides excellent adhesion to metal, ABS, polypropylene, polyethylene and other low surface energy materials. Typical uses include wire harness wrap and HVAC applications.

Adhesive Air Side: 1.5mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.1mil rubber

Product	Type	Liner	Width
M1276-60-54	Custom	60#	54"

Product	Type	Liner	Width
M1276-60-60	Custom	60#	60"

M1280

A low VOC tape constructed with an aggressive permanent rubber based adhesive on the liner and the air side. Custom engineered for unique liner release, this adhesive system is compliant for adhesion performance for a variety of automotive standards. It provides great air side bond to nonwovens, flock and felts. Developed for a wide use of end market applications for bonding to urethane and polyethylene foams, closed cell rubbers, cork and much more. The liner side adhesive bonds to multiple LSE materials and has been used in a variety of headliner constructions.

Adhesive Air Side: 1.1mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 2.0mil rubber

Product	Type	Liner	Width
M1280-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1280-76-60	Custom	76#	60"

DOUBLE COATED TAPES



M1292

An aggressive permanent adhesive on both sides. Pattern-gum (zone) coated on the liner side to facilitate liner removal. Developed for a wide range of applications, including bonding to urethane and polyethylene foams, closed cell rubbers, cork, felt and flock. Excellent adhesion to a variety of substrates including LSE plastics. Used widely in the automotive and appliance markets.

Adhesive Air Side: 1.6mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.6mil rubber

Product	Type	Liner	Width
M1292-15-50PG	Custom	PET	50"

M1298

An economical pressure sensitive tape engineered for general purpose applications. It provides an excellent foam laminating system, especially if no heat can be applied during lamination. A temporary and permanent assembly aid for multiple industries including film bag closure bonding. It provides good wet-out on the liner side to LSE plastics and substrates.

Adhesive Air Side: 1.25mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.25mil rubber

Product	Type	Liner	Width
M1298-60-60	Custom	60#	60"

M1335

Constructed with an aggressive high shear, high temperature resistant, permanent adhesive on both the liner and the air side. Designed for applications that require high tack, exceptionally strong shear, peel strength and robust performance. Excellent performance in a variety of environmental conditions and under dead load stress. Initially sticks and maintains bond to very low surface energy materials, including difficult to stick to shrink wrap plastics.

Adhesive Air Side: 2.4mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 2.4mil rubber

Product	Type	Liner	Width
M1335-60-54	Custom	60#	54"

Product	Type	Liner	Width
M1335-80-54	Custom	80#	54"

DOUBLE COATED TAPES



M1390

A general purpose pressure sensitive adhesive developed for applications requiring exceptional creep resistance where stress on the glue line could cause failure with less robust adhesives. The product is ideal for porous materials. The polyester carrier offers dimensional stability for die-cut parts.

Adhesive Air Side: 1.8mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 1.3mil rubber

Product	Type	Liner	Width
M1390-60-54	Custom	60#	54"

Product	Type	Liner	Width
M1390-80-54	Custom	80#	54"

M1511

A unique adhesive system with dynamic laminating properties to many foams and rubbers. Generates excellent bonds to low permeability foams. Used in a variety of end use markets and is exceptional for difficult automotive applications. Has been tested and approved against a variety of standard automotive test specifications. This construction is compliant for biological growth/fungal resistance per ASTM-4300.

Adhesive Air Side: 1.8mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1511-76-54	Stock	76#	54"
M1511-12-54	Custom	12pt	54"

Product	Type	Liner	Width
M1511-76-44	Custom	76#	44"
M1511-80-54	Custom	80#	54"

M1516

A rubber based adhesive on the liner side and solvent acrylic on the air side. The liner side adhesive is designed for excellent wet-out to a variety of substrates. Air side has a very high heat adhesive with dynamic laminating properties to many foams and rubbers. Used in a variety of markets, with reliable performance in difficult automotive applications. Meets a variety of automotive standards.

Adhesive Air Side: 1.8mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.5mil rubber

Product	Type	Liner	Width
M1516-12-54	Stock	12pt	54"

Product	Type	Liner	Width
M1516-12-60	Custom	12pt	60"

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DOUBLE COATED TAPES



M1519

A specially designed, aggressive, permanent rubber based adhesive on the liner side and a high performing industrial acrylic adhesive on the air side. Provides excellent adhesion to a variety of substrates and superior performance in kiss cutting processes. Developed to promote excellent wet-out to a variety of substrates, particularly low surface energy plastics. Maintains necessary chemical and heat resistance with high shear properties for a multitude of applications. This product is widely used in automotive applications and meets a variety of standards. The polyester carrier offers additional dimensional support for die-cut parts.

Adhesive Air Side: 1.5mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.4mil rubber

Product	Type	Liner	Width
M1519-12-54	Custom	12pt	54"
M1519-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1519-12-60	Custom	12pt	60"
M1519-76-60	Custom	76#	60"

M1521

High performing industrial tape developed to promote excellent wet-out to a variety of substrates, particularly low surface energy (LSE) plastics. A general purpose pressure sensitive tape that maintains necessary chemical and heat resistance with high shear properties for a multitude of applications.

Adhesive Air Side: 1.25mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.2mil acrylic

Product	Type	Liner	Width
M1521-12-54	Custom	12pt	54"
M1521-76-44	Custom	76#	44"
M1521-80-54	Custom	80#	54"

Product	Type	Liner	Width
M1521-60-54	Custom	60#	54"
M1521-76-54	Custom	76#	54"

M1522

High performing industrial tape developed to promote excellent wet-out to a variety of substrates, particularly low surface energy (LSE) plastics. It maintains necessary chemical and heat resistance with high shear properties for a multitude of applications. A cost competitive, yet high performing industrial tape.

Adhesive Air Side: 1.5mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.5mil acrylic

Product	Type	Liner	Width
M1522-80-54	Stock	80#	54"
M1522-76-60	Custom	76#	60"

Product	Type	Liner	Width
M1522-76-54	Custom	76#	54"
M1522-12-54	Custom	12pt	54"

DOUBLE COATED TAPES



M1523

A high tack, aggressive adhesive on the liner side with exceptional wet-out to a variety of substrates, including LSE plastics. The air side has a high performance laminating adhesive system for use on a wide range of foams. The adhesive maintains dynamic high heat, chemical resistant and shear properties. This product meets the requirements of UL723.

Adhesive Air Side: 1.6mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 1.2mil acrylic

Product	Type	Liner	Width
M1523-12-54	Stock	12pt	54"
M1523-76-54	Custom	76#	54"

Product	Type	Liner	Width
M1523-80-54	Stock	80#	54"

M1529

A high performing industrial pressure sensitive tape, that promotes excellent wet-out to a variety of substrates, particularly low surface energy plastics. It is constructed with a unique adhesive system on both the liner and the air side. Maintains chemical and heat resistance with high shear properties for a multitude of applications. Designed with a heavier coat weight for better adhesion to irregular surfaces.

Adhesive Air Side: 2.8mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 3.4mil acrylic

Product	Type	Liner	Width
M1529-61-54	Custom	61#	54"

M1533

Constructed with a high temperature, industrial grade adhesive system. It is engineered specifically for the automotive industry. This tape retains performance characteristics when bonded to metallic or nonwoven laminates, at prolonged exposure to high temperature and after extended submersion in various automotive fluids. Used in heat shield constructions and other high temperature applications.

Adhesive Air Side: 1.5mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 2.0mil acrylic

Product	Type	Liner	Width
M1533-61-60	Custom	61#	60"

DOUBLE COATED TISSUE TAPES



T1521

A low VOC tape constructed with a nonwoven carrier to provide the conformability of an unsupported transfer tape and the process ability of a double coated tape. The air side laminating adhesive provides a dynamic bond to a wide range of foams and rubbers, including crushed EPDM blends. The liner side adhesive is engineered for excellent wet out to low surface energy plastics while maintaining chemical and heat resistance with good shear properties. The tissue carrier promotes conformability for difficult design applications. Suitable for a wide range of automobile interior applications.

Adhesive Air Side: 1.8mil rubber

Carrier: 20# Tissue

Adhesive Liner Side: 1.5mil acrylic

Product	Type	Liner	Width
T1521-80-54	Stock	80#	54"

T1538

A higher performing, low VOC, nonwoven tape. It is constructed with a specially formulated adhesive system on the liner and air side. The nonwoven carrier offers additional dimensional support and enhanced die cutting capability. Provides excellent adhesion to a variety of substrates. Predominantly used in industrial, appliance and electrical markets for multipurpose gasketing and spacer designs. Thicker adhesive mass lends greater wet-out to irregular and difficult to stick to substrates.

Adhesive Air Side: 2.0mil acrylic

Carrier: 20# Tissue

Adhesive Liner Side: 2.0mil acrylic

Product	Type	Liner	Width
T1538-80-54	Custom	80#	54"



PERMANENT/REMOVABLE DOUBLE COATED TAPES



M1671

A permanent/removable tape, with a removable adhesive on the liner side and high performance laminating adhesive on the air side. This construction has a variety of unique end-use applications, especially where a temporary bond is required. Excellent tape for use in transportation applications that require the pressure sensitive tape to remove cleanly at end of life.

Adhesive Air Side: 1.5mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 0.5mil acrylic

Product	Type	Liner	Width
M1671-76-54	Custom	76#	54"
M1671-80-54	Custom	80#	54"

Product	Type	Liner	Width
M1671-76-60	Custom	76#	60
M1671-80-60	Custom	80#	60"

M1675

A permanent/removable tape designed with a removable adhesive on liner side and high performance laminating adhesive air side. Excellent where re-bond cork and EPDMs are laminated for use in applications that require PSA tape to remove cleanly at end of life. Designed for a variety of unique transportation and screen printing applications.

Adhesive Air Side: 1.4mil acrylic

Carrier: 0.5mil PET

Adhesive Liner Side: 0.5mil acrylic

Product	Type	Liner	Width
M1675-80-54	Custom	80#	54"

M1775

A PSA tape designed to offer permanent adhesion to one substrate and removability to the other. Designed for a variety of unique end-use applications, especially where a temporary bond is required. The liner side adhesive will remove cleanly from many surfaces under typical environmental conditions, leaving no ghosting or residue behind. An excellent tape for transportation and screen printing applications. It will remove cleanly from many flooring substrates making it suitable for industrial and medical mat designs.

Adhesive Air Side: 1.8mil rubber

Carrier: 0.5mil PET

Adhesive Liner Side: 0.5mil acrylic

Product	Type	Liner	Width
M1775-80-54	Stock	80#	54"

Product	Type	Liner	Width
M1775-84-54	Custom	84#	54"